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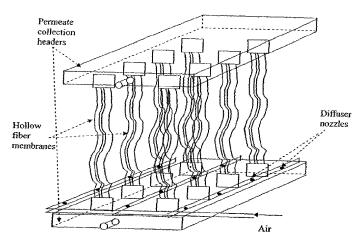
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(54) Title: METHODS FOR CLEANING AND MAINTAINING MEMBRANE SURFACE DURING FILTRATION



(57) Abstract: A method is provided for cleaning a membrane surface or maintaining a clean outside surface of a membrane during a process of outside-in membrane separation to remove suspended solids from a liquid phase. The method involves applying pressurized gas pulses to the membrane surface with individual pulse lengths of about 0.1 to 10 seconds. The pulses may be injected singularly with an interval of about 10 to 1000 seconds between pulses for a total duration of about 0.1 to 1000 hours. Alternatively, the pulses may be injected in clusters of about 2 to 100 pulses with an interval of 50 -300 % of the pulse length between individual pulses for a total duration of about 10 to 1000 seconds. In a preferred embodiment, both types of pulsation methods are combined in a particular sequence. The expanding gas directed toward the membrane surface in the course of one pulse dissipates energy of up to about 40 kJ/m<sup>3</sup>. One embodiment of the cleaning method involves backwashing the membrane with a permeate and applying the pressurized gas pulses during the filtration and/or backwashing steps of a filtration cycle.



# WO 2004/056458 A3

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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a. classification of subject matter IPC 7 B01D65/08 B01D65/02 B01D65/06 C02F3/06 B01D63/02 C02F1/44 B01F3/04 B01F13/02 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B01D C02F B01F Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Α US 6 245 239 B1 (P.COTE ET AL) 1 - 2212 June 2001 (2001-06-12) cited in the application claims Α US 2002/153313 A1 (P.COTE) 1 - 2224 October 2002 (2002-10-24) claims WO 01/08789 A (ZENON ENVIRONMENTAL INC) A. 1,14,22 8 February 2001 (2001-02-08) claims Α US 2001/027951 A1 (CH. GUNGERICH) 1-22 11 October 2001 (2001-10-11) claims 7-16 -/--Further documents are listed in the continuation of box C. Patent family members are listed in annex. ° Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance "E' earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "O' document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed in the art. "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 22 December 2004 30/12/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340–2040, Tx. 31 651 epo nl. Cordero Alvarez, M Fax: (+31-70) 340-3016

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